



LAYCOCK SYSTEMS, INC.

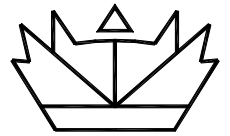
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**LAYCOCK
MOTOR
WINDING
TOOLS**

**CROWN
MOTOR
REPAIR
TOOLS**

INSTRUCTIONS FOR SINGLE-PHASE WINDING HEAD CROWN MODEL 2104

The Crown Single-Phase Winding Head is fully adjustable for single phase coils from 3" to 13" long, with a choice of 13 widths. It also features a built-in easy-to-read scale, accurately calibrated and a polished aluminum head. It mounts to any coil winding drive or turning device with 18" swing. Fast set-up and easy release.

PURPOSE

The Crown Single-Phase Coil Winding Head is designed with 13 slots, to simplify the forming of many types and sizes of coils. Coils are wound quickly and neatly due to its rigid construction and easy-to-read scale.

ASSEMBLY

Crown Single-Phase Coil Winding Head comes in two parts - Base and heads. There are spacers and allen bolts to secure the heads. Also for your convenience we have provided an allen wrench to tighten the bolts. When assembled, mount the coil winder by its base to a Crown Coil Winding Machine or the face of a lathe head or other turning device with an 18" swing. It should be fastened securely so that there is no side play or wobble.

MAINTENANCE and STORAGE

When not in use, store unit within a plastic bag.

WARRANTY

Crown's Motor Repair Equipment is warranted to the original owner against defects in materials and workmanship for ninety (90) days from date of purchase. Any part found to be defective (except by overloading, misuse, neglect, fire, accident, tampering with by unauthorized serviceman, or other cause beyond the manufacturer's control), will be replaced or repaired free of charge.

CROWN MODEL 2104

Model #	Description	Quantity	Current Price
2104	Single-Phase Winding Head, with Allen Wrench	1	Contact Factory
N/A	Packaging and Handling	1	

PARTS LIST
CROWN MODEL 2104

Item#	P/N	Description	Quantity Req'd	Assy#	Current Assy Price
1	C808049	Base	1	1	Contact Factory
2	C808066	Head Cones, Left & Right	2		
4	C808042	Drive Screw #2x3/16"	6		
5	C808067	Base Scale	1		
6	C808068	Hex Wrench 3/8"	1		
7	N/A	Washer, Spec. Offset	2		
8	C808070	Screw, Cap, Soc. Hd. 1/2"-13x1"	2		

SPECIFICATIONS FOR SINGLE-PHASE WINDING HEAD
CROWN MODEL 2104

Construction:

Cast iron base with polished aluminum cones. Corrosion protected.

Purpose:

Winds single-phase coils from 3" to 13" long, with a choice of 13 widths.

Easy-to-read scale (calibrated in 1/2" increments) for easy setup.

Spare Parts:

To be recommended on request. Contact Factory.

Enclosures:

Operating Instructions.